

***\*\* Presidential Series \*\****

# ***Oak and Mahogany Decorative Entryways***



*Signature  
Door Inc.*

**Made in the USA  
It Matters !**





**Customize your entryway to create the perfect look. Choose any dimension, panel, wood specie, glass color or pattern, and we will be glad to build a beautiful entryway to your exact specifications.**







# If you Dream it We can Build it !



## Decorative glass color options include:

- |                          |                     |
|--------------------------|---------------------|
| 1-Steel Blue Whispy Opal | 23-Steel Blue Water |
| 3-Dark Green Whispy Opal | 25-Grape Water      |
| 5-Red Whispy Opal        | 27-Teal Water       |
| 7-Cloud White Opal       | 31-Pale Rose        |
| 13-Whispy Teal           | 32-Turquoise Water  |
| 15-Med Gold Caramel      | 33-Light Purple     |
| 17-White Light Amber     | 35-Gray Waterglass  |
| 21-Sandblast             | 37-Clear Waterglass |
| 22-Double Granite        |                     |

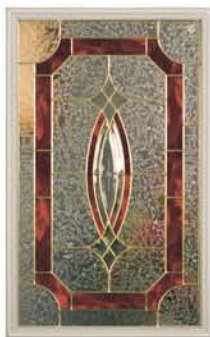
*Caming options include brass or silver (zinc).*



216 with zinc caming



Gluechip & Wispy Teal



Red Wispy & Gluechip

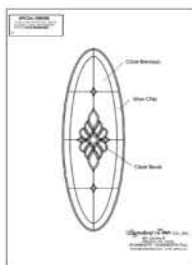


Cloud White & Red Wispy



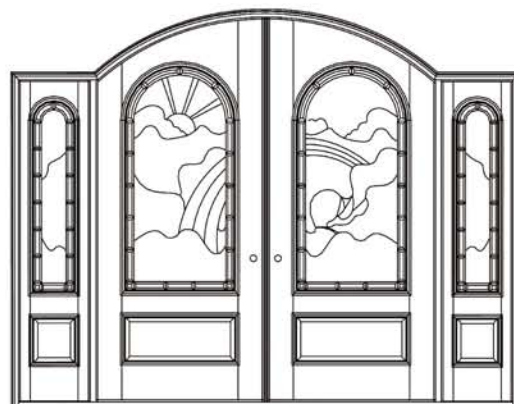
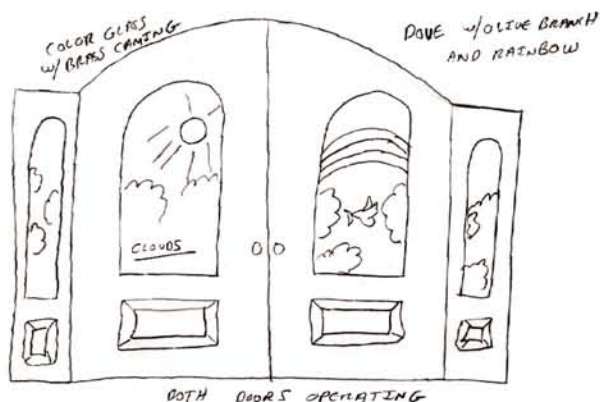
## It's This Easy...

1. Choose a decorative brass style.
2. We will send you an 8 1/2" x 11" line art page.



3. Indicate which colors, patterns or caming option (brass or zinc) you want to substitute.

*Glass Panels and Sand Etching available customized with your size and design.*



door2-B

*Signature Door Co., Inc.*  
401 Aurora St.  
Alhambra, Pa. 16402  
(814)949-2770 / (814)949-2776 (Fax)  
www.signaturedoor.com info@signaturedoor.com

1. Send us a sketch of your idea.

2. We will provide a cad drawing





**3. The results.**  
shown in mahogany



# Signature Door Options

## Wood Species



Red Oak



Cherry



Beech



Ash



Poplar



Walnut



East White Pine



Maple



Mahogany

## Moulding Profiles



Standard  
Recessed  
Moulding



Standard  
Raised  
Moulding

## Panel Profiles



Standard



Custom 1



Custom 2

## Interior Casing Options



WM 329 2 1/2"



Adams 3 1/2"



WM 444 3 1/2"



WM 356 2 1/4"



Windsor 3 1/2"



WM 361 2 1/2"



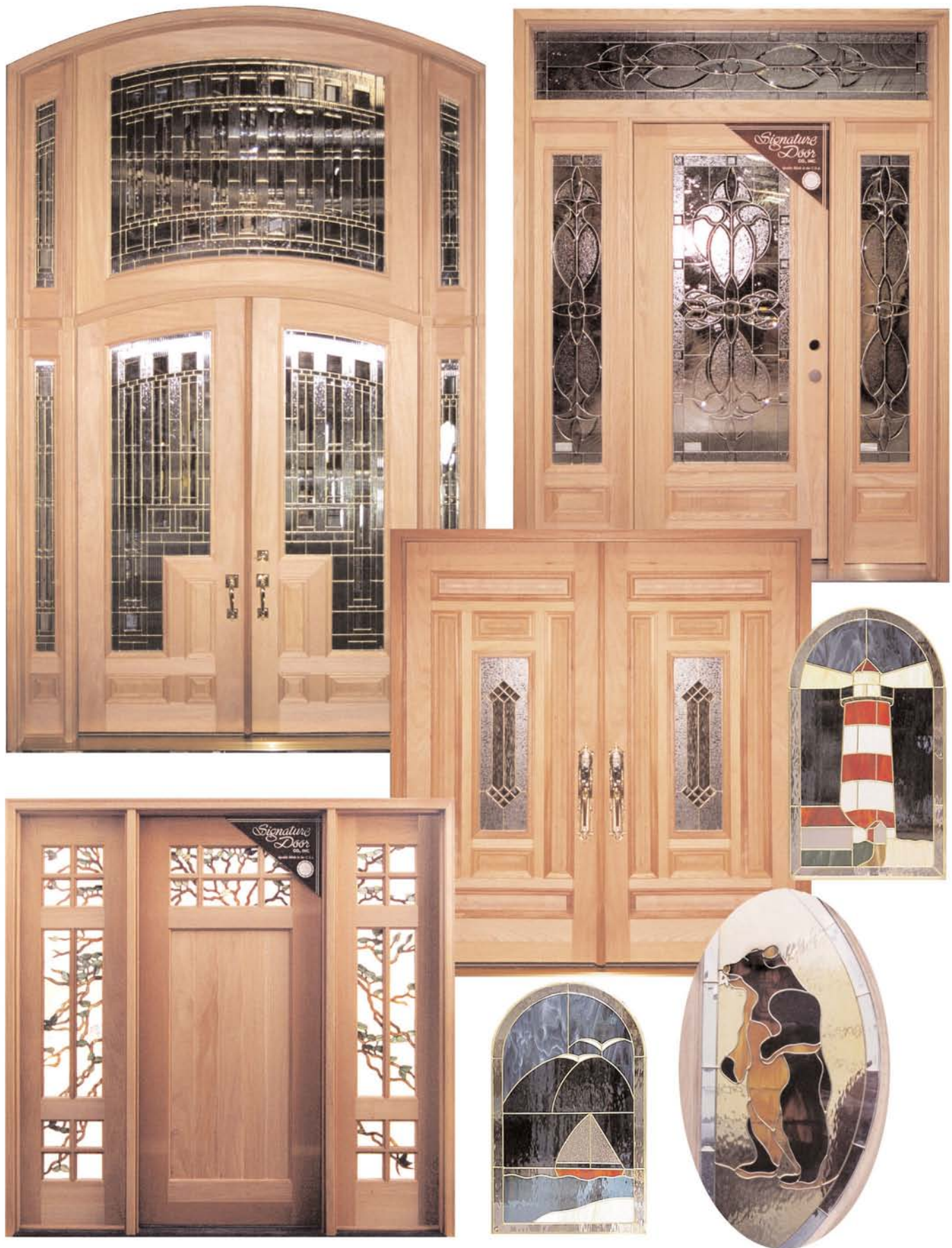
WM 376 2 1/4"



WM 445 3 1/4"

# Entryways Manufactured to Customer Specifications

Your Design or Ours.





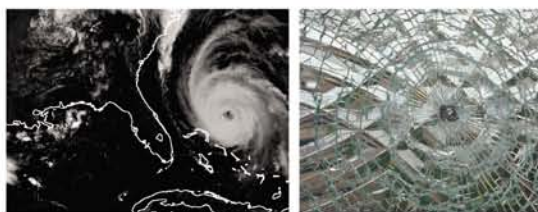
# Protector®

Breakthrough Resistant Option

## Multi - Point Locking Hardware

*Any Signature Door glass can have the Protector® feature added.*

Breakthrough resistant glass is a registered trademark of Glasslam of which Signature Door is a licensed manufacturer.



Hurricane-Resistant Stops a .22 cal. bullet

*Peace of mind 24 hours a Day*

*Forced Entry Deterrent*

- Protects against storm damage
- Super security for patios
- Available in ALL decorative styles

*High Performing Benefits*

- Remarkable Beauty and Security at a Great Price!
- Eliminates the need for shutters or blinds
- Dramatically reduces noise infiltration
- Prevents fading of carpet, furniture and drapery by blocking 99% of the UV light

**FUHR**

Just lift handle to engage all locking points.



5 - Point Locking

3 - Point Locking

*Available Styles*



(Above shown in Polished Brass finish)

*Available Finishes*



*Reflections designer hardware is a perfect blend of integrated styling and engineering design.*

*This decorative hardware uses the highest quality brass. Each piece is forged from a solid virgin brass rod, providing 2.5 times more durability than cast brass. Each piece then goes through several hand polishing and hand buffing operations. To ensure long lasting durability, all products are finished with a protective coating.*



## Miami-Dade County Approved

NOA No. 02-0115.11 Exp. Date: March 21, 2007  
NOA No. 02-0115.10 Exp. Date: March 21, 2007

Mahogany Shown

No Shutters  
Required!!



Signature Door is certified with door, s/l and transom combinations up to 9' w x 11' h

## Custom Decorative Entryways & Windows

**Signature Door Inc.** is proud to introduce our Hurricane Door & Window Program. Our products were tested and approved at HTL Inc. in Florida exceeding the Dade County FL Building Codes at a design pressure of +65/-80 and can be installed up to 30' in the air.

## All the Protection Without Sacrificing the Beauty

All of our decorative doors and windows can be made as hurricane units without any change of appearance. The insulated decorative glass and door retains all it's beauty and enhances the look of your home like a piece of fine furniture. **Remember, no additional hurricane protection systems are needed with our units!** Just buy and install and you will be in compliance with the Florida building codes even in the highest wind areas of the state.

## Great For Security!

Our doors feature a five-point one touch operating system (*see facing page*) for beauty and security along with ease of operation. No difficult to reach, manual shoot bolts at the top and bottom of the unit!

The security features are incredible! It is extremely difficult and time consuming to break through the Hurricane Glass and 5-point locking system.

## Energy Efficient

The SDI Hurricane Glass is 99% UV resistant. This enhances energy efficiency and eliminates fading of carpets and draperies from sunshine.

No Manual  
Shoot Bolts!

### BALDWIN

Signature Door is also approved with Baldwin hardware.



Signature Door is certified with fixed window sizes up to 5' w x 10' h

## Most Wood Species Available!



# Made In The USA

## It Matters !

Signature Door is a manufacturer of exterior door units and decorative glass. We have been manufacturing at our Altoona, Pennsylvania facilities since 1989. Signature Door has many capabilities to offer and can make units in a variety of species which include: red, white, and 1/4 sawn oak; mahogany; cherry; pine; poplar; walnut; maple; cypress; and cedar. Our custom capabilities are quite extensive, as we can bend and shape the different species to make curved panels and custom transoms and moldings. We also manufacture the decorative glass at our plant, enabling us to make odd sizes, colors, shapes, transoms, bath windows and picture windows. On page 8 we also show our patented Protector Glass(R) which offers great protection as well as 99.9% blockage of the sun's UV rays. Page 26 offers a variety of Baldwin(R) handle sets which can be installed on your unit.

Why Signature Door? Signature Door manufactures all the Presidential Series doors using a warp resistant technology called 'stave core'. The oak is selected and cut to smaller widths. This virtually eliminates any stress from the wood which would cause it to bow. Then the core is glued together forming a bond better than the original piece of wood. The core is sanded smooth to enable the face laminates to be applied. The face laminates are 3/16" thick, and are not veneers. The laminate we use is a flat slice from a log, not roll cut as a veneer is. This keeps the face from wanting to lift or bubble. The cores are then attached to one another using dowels and biscuits, creating a greater surface area for gluing and creating strength. In manufacturing our decorative glass lites, we are able to control the quality that our product is known for. Every custom Signature Door will have our "Signature Seal of Quality". This is a solid brass engraved plate that is mortised and attached to the edge of your door. Your Signature Door is a piece of furniture, and will add beauty and value to your home.

All prehung signature doors will have our "signature" seal of approval. A brass engraved plate installed in the edge of the door.







TDL 12

TDL 4



TDL 9

TDL 3



TDL 15

TDL 5

shown with beveled glass



TDL15

shown with beveled glass

## Available in:

- 1 3/8 door with 1/8 clear tempered glass
- 1 3/4 door with 1/2 clear IG
- 1 3/4 door with 5/8 clear IG beveled

*TDL transoms available through our custom department.*



**NEW**



**Madison 295 with 195 Sidelights**



**Close - up of Longport Crystal**



**Jefferson 795**



**Roosevelt 495**



**Adams 595**



**695**





Monroe 290



690



Close - up of Asbury Crystal



48 HOUR SHIPPING



Close - up of Ornate Bevel Crystal

## Ornate Bevel Series



Jefferson 722



622



Madison 222



122

- Eliminates rattle
- 99% UV resistant
- Break - thru resistant



Cambridge Series



Grant R228      R128  
Transom 922



Taylor R128



Roosevelt 428      328

GRAY WATERGLASS

BRASS CAMING

GLUECHIP

CLEAR BEVELS







Jefferson 738      638  
Transom 937



Monroe 138



Madison 238      138  
Transom 938



(Shown in Mahogany)





(Shown in Mahogany)

Adams 503

605

Transom 912



Grant R705



Transom 909



Transom 910



Transom 911





**Roosevelt 403**



**303**



**Monroe 116**



**116**



**Madison 216**



**Taylor R116**



**Grant R216**



**R116**



**Jefferson 705**



**605**



**Truman SB16**



# Bevel Cluster Series



**Eisenhower Double Doors A25L/A25R**



**Roosevelt 425**



**Transom 922**



**Transom 923**



**Transom 925**

**BRASS CAMING**

**GLUECHIP**

**CLEAR BEVELS**

**GRAY BAROQUE**



**Transom 924**





Adams 525



325



Jefferson 725



625



Kennedy 119



Grant R725



Madison 225



125



Grant R225



R125



Truman SB25



# Smoked Series



Roosevelt 401

301  
Transon 902



Adam 501



Transon 900



Transon 901

BRASS CAMING

GLUECHIP

GRAY WATERGLASS

CLEAR BEVELS







Jefferson 701



601



Madison 201



101



Truman SB01



Kennedy 102



Grant R201



R101



Jackson 202



102



Eisenhower A01L



**NEW**

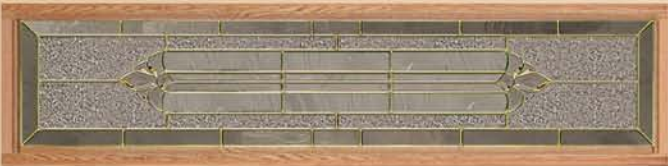


Grant R275

R175  
Transon 975



Grant R775



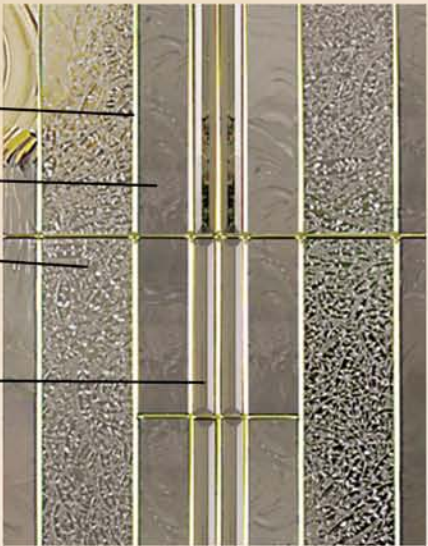
Transon 974

BRASS CAMING

CLEAR BAROQUE

GLUECHIP

CLEAR BEVELS







Monroe 275



175



Roosevelt 475



375



Taylor R175



Lincoln 175



Jefferson 775



675



Adams 575



375



Truman SB75



# Dior Series



Jackson 218

118

Transom 917



Truman SB18



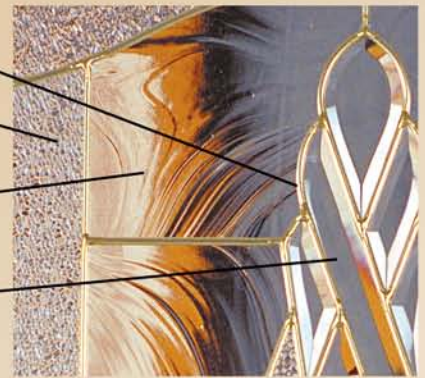
48 HOUR SHIPPING

BRASS CAMING

DOUBLE GRANITE

CLEAR BAROQUE

CLEAR BEVELS



# Cape May Series



Madison 255



155



Jefferson 755



655



Adams 555





4 Panel



5 Panel



Washington

6-Panel

605

## Hardware Options



Brass Kick Plate



Brass Mailslot

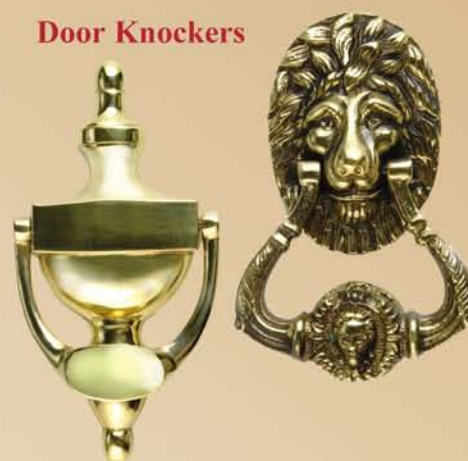


Pewter Kick Plate



Peep Hole

Door Knockers



## Standard Prehung Unit Specifications :

Door Rough Opening Size						
Door Size	Width	Height	With 1 12"SL	With 2 12"SL	With 1 14"SL	With 2 14"SL
2'8" single	34 1/4"	82 1/2"	47 3/4"	61 1/4"	49 3/4"	65 1/4"
3'0" single	38 1/4"	82 1/2"	51 3/4"	65 1/4"	53 3/4"	65 1/4"
6'0" double	74 3/4"	82 1/2"		101 3/4"		105 3/4"

For masonry openings  
add 1 1/4" to the height and  
2 1/2" to the width.

For transoms over 60" in  
width add 15 1/2" to the  
height.

For transoms under 60" in  
width add 10" to the height



*Add the finishing touch to your new door.*

*Baldwin solid brass or nickel locksets with factory bore by Signature Door.*



## THE LIFETIME FINISH™

FROM BALDWIN®

*The Lifetime Finish from Baldwin is a patented finishing process that produces tarnish-free, carefree brass. This high-tech process bonds materials to solid brass at the molecular level to create an impenetrable surface. This finish will:*

- never tarnish
- never fade
- never wear off

*Baldwin mortise door locks are guaranteed for life and they feature:*

- multi-point locking
- tamper proof security
- the solid feel of quality

*Choose a Baldwin mortise lock for its looks ...it's guaranteed for life.*

*Complete the look of your front door with these elegant Baldwin products, protected by the Lifetime finish from Baldwin.*

- Kickplates
- Door Knockers
- Mail Slots
- Bell Buttons

*Most styles come in either brass or nickel.*

### *The Estate Collection™*

**Solid Brass mortise locksets**



**Kensington**  
6950

.003 - BRASS FINISH  
.151 - NICKEL FINISH



**Springfield**  
6573

.003 - BRASS FINISH  
.151 - NICKEL FINISH



**Logan**  
5315

.003 - BRASS FINISH  
.151 - NICKEL FINISH



**Manchester**  
5350

.003 - BRASS FINISH  
.151 - NICKEL FINISH



**Canterbury**  
5305

.003 - BRASS FINISH  
.151 - NICKEL FINISH

## BALDWIN®



# Other Signature Products



Bath Sash, Room Divider or Picture Window Insert. (custom unit shown in zinc)



Ovals, Octagons and Rounds



Steel



Fiberglass



Eclipse Series  
Lift & Tilt  
Internal Blinds



Maintenance-Free Jambs & Brickmould Casing Available.



## Presidential Series 2002



403 zinc / 303 zinc Madison w/ custom transom

Distributed by:



800-741-2265  
sales@signaturedoor.com